



Model 4063, 4080, 5915, 5915P, 5915WF, 5925, 5925P, 5925WF, 5930, 5930P, 5930WF  
File Number: MH17478

COMPANY

3M COMPANY

INDUSTRIAL ADHESIVES & TAPES DIV  
3M CENTER  
BLDG 230-3G-07  
SAINT PAUL, MN 55144-1001 United States

MODEL INFO

4063, 4080, 5915, 5915P, 5915WF, 5925, 5925P, 5925WF, 5930, 5930P, 5930WF

| RATINGS                    |            |             |             |            |             |  |
|----------------------------|------------|-------------|-------------|------------|-------------|--|
| Surface                    | to Surface | Min Temp(C) | Max Temp(C) | Indoor Use | Outdoor Use | Surface Comment  |
| Acrylic/Polyurethane paint |            | -35         | 90          | Yes        | Yes         |  |
| Aluminum                   |            | -35         | 90          | Yes        | Yes         |  |
| Coated Polycarbonate       |            | -35         | 90          | Yes        | Yes         | Polycarbonate coating limited to 3M Tape Primer 94 or 3M Adhesion Promoter 4298UV. |
| Enameled steel             |            | -35         | 90          | Yes        | Yes         |  |
| Epoxy paint                |            | -35         | 90          | Yes        | Yes         |  |
| Epoxy/Polyester paint      |            | -35         | 90          | Yes        | Yes         |  |
| Galvanized steel           |            | -35         | 90          | Yes        | Yes         |  |
| Glass epoxy                |            | -35         | 90          | Yes        | Yes         |  |
| Nylon - Polyamide          |            | -35         | 90          | Yes        | Yes         |  |
| Polybutylene terephthalate |            | -35         | 90          | Yes        | Yes         |  |
| Polycarbonate              |            | -35         | 90          | Yes        | Yes         |  |
| Polyester paint            |            | -35         | 90          | Yes        | Yes         |  |
| Polyimide                  |            | -35         | 90          | Yes        | Yes         |  |

| RATINGS                          |            |             |             |            |             |                 |
|----------------------------------|------------|-------------|-------------|------------|-------------|-----------------|
| Surface                          | to Surface | Min Temp(C) | Max Temp(C) | Indoor Use | Outdoor Use | Surface Comment |
| Polyphenylene ether              |            | -35         | 90          | Yes        | Yes         |                 |
| Silane coated glass              |            | -35         | 90          | Yes        | Yes         |                 |
| Stainless steel                  |            | -35         | 90          | Yes        | Yes         |                 |
| Uncoated glass                   |            | -35         | 90          | Yes        | Yes         |                 |
| Polyethylene terephthalate (PET) |            | -35         | 85          | Yes        | Yes         |                 |
| Acrylonitrile butadiene styrene  |            | -35         | 75          | Yes        | Yes         |                 |
| Rigid polyvinyl chloride         |            | -35         | 75          | Yes        | Yes         |                 |
| Acrylic                          |            | -35         | 90          | Yes        | Yes         |                 |

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